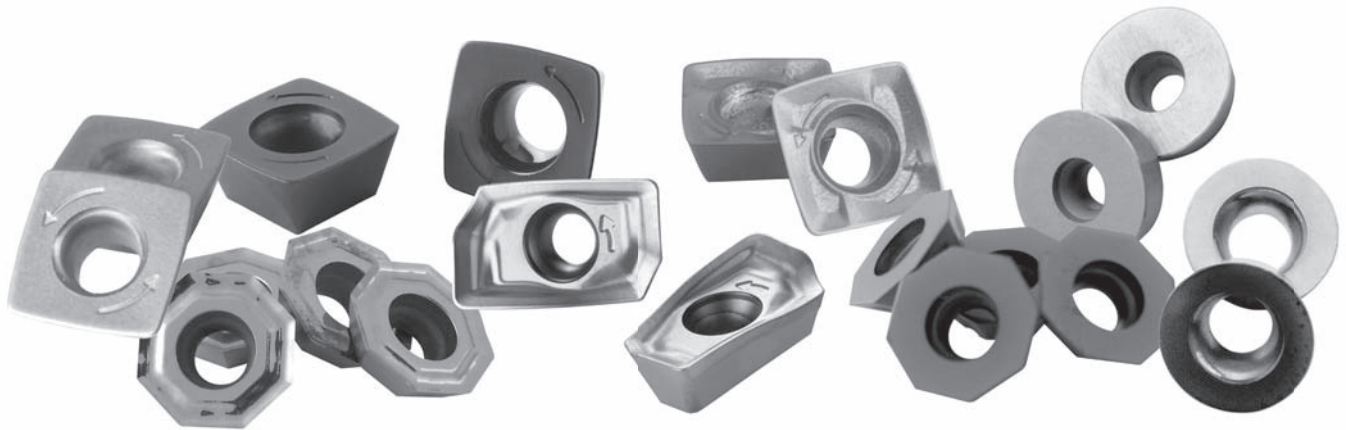


INDEXABLE INSERTS



The complete range.

Our carefully planned, wide variety of indexable inserts is one of the highlights of the Pokolm-Voha program.

A perfect complement to our milling cutter program, it offers a wide selection of carbide grades, geometries, and different application possibilities. The range provides an optimum solution for every task:

Diameters from 5 to 20 mm (radii of 2.5 to 10 mm), different shapes, carbide grades, and coatings – along with a great variety of milling cutter bodies, our patent-protected insert seats, and arbor systems – allow every individual combination.

All Pokolm-Voha inserts have been developed based on shop-tested applications by our customers, and we improve our inserts to meet every new challenge.

This constant and innovative developmental process, and a remarkably intensive cooperation with our carbide suppliers and coating partners, guarantee state-of-the-art types of inserts at all times.

INDEXABLE INSERTS

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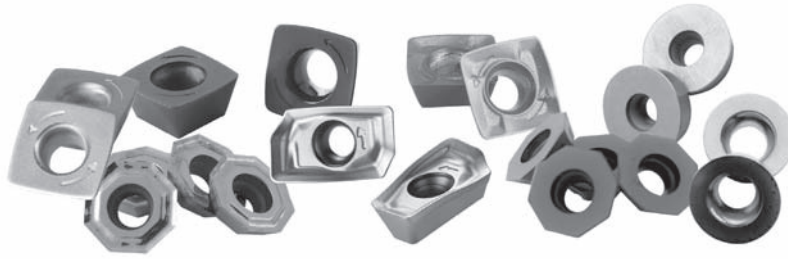


INDEXABLE ROUND INSERTS

r 2.5

Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw	
RDHX									
	01 05 835	RDHX 0501 M0T	HSC 05	PVTi	5	1.5	2.5	M 2.0	
	01 05 850	RDHX 0501 M0T	P25	PVTi	5	1.5	2.5	M 2.0	
	01 05 870	RDHX 0501 M0T	cermet	PVTi	5	1.5	2.5	M 2.0	



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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							48	
							48	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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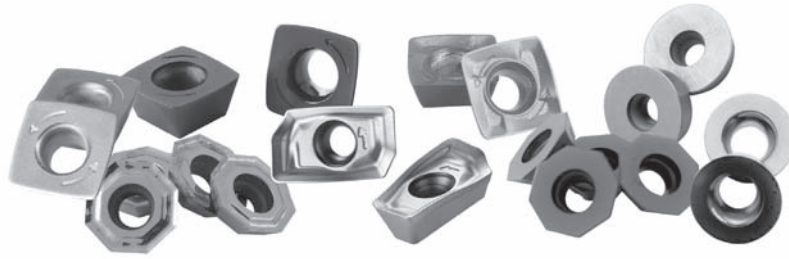
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INDEXABLE ROUND INSERTS

r 3.5 x 1.99 mm width

Indexable inserts									
	catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw	
RDHX									
	01 07 835	RDHX 07T1 M0T	HSC 05	PVTi	7	1.99	3.5	M 2.5	
	01 07 840	RDHX 07T1 M0T	P40	PVTi	7	1.99	3.5	M 2.5	
	01 07 842	RDEX 07T1 M0T	P40	PVSR	7	1.99	3.5	M 2.5	
	01 07 850	RDHX 07T1 M0T	P25	PVTi	7	1.99	3.5	M 2.5	
	01 07 860	RDHX 07T1 M0T	K10	PVTi	7	1.99	3.5	M 2.5	
	01 07 870	RDHX 07T1 M0T	cemet	PVTi	7	1.99	3.5	M 2.5	
RDHX concave moulding									
	01 07 831P	RDHX 07T1 M0E	K10	polished	7	1.99	3.5	M 2.5	
	01 07 880 D	RDHX 07T1 M0E	K10	PVDiaN	7	1.99	3.5	M 2.5	
	01 07 880	RDHX 07T1 M0E	K10	PVTi	7	1.99	3.5	M 2.5	



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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	▽						50	☑
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	▽			▽			50	☑
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	▽		▽	▽		▽	50	☑

					▽		50	☑
					▽		50	☑
		▽	▽		▽		50	☑

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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INDEXABLE ROUND INSERTS

r 3.5 x 2.38 mm width

Indexable inserts

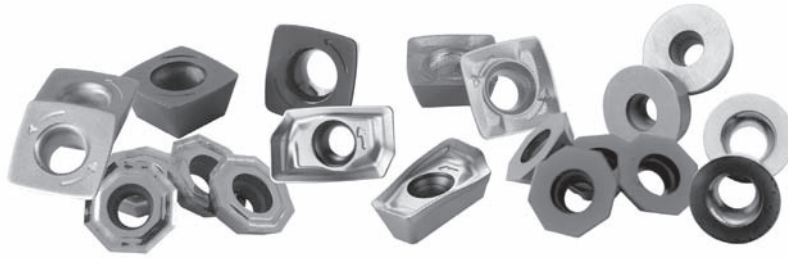
catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
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RDHX

	02 07 835	RDHX 0702 M0T	HSC 05	PVTi	7	2.38	3.5	M 2.5
	02 07 840	RDHX 0702 M0T	P40	PVTi	7	2.38	3.5	M 2.5
	02 07 842	RDEX 0702 M0T	P40	PVSR	7	2.38	3.5	M 2.5
	02 07 844	RDHX 0702 M0T	P40	PVML	7	2.38	3.5	M 2.5
	02 07 850	RDHX 0702 M0T	P25	PVTi	7	2.38	3.5	M 2.5
	02 07 860	RDHX 0702 M0T	K10	PVTi	7	2.38	3.5	M 2.5
	02 07 870	RDHX 0702 M0T	cermet	PVTi	7	2.38	3.5	M 2.5
	02 07 892	RDHX 0702 M0T	CBN for steel		7	2.38	3.5	M 2.5

RDHX | concave moulding

	02 07 831P	RDHX 0702 M0E	K10	polished	7	2.38	3.5	M 2.5
	02 07 880	RDHX 0702 M0E	K10	PVTi	7	2.38	3.5	M 2.5
	02 07 880 D	RDHX 0702 M0E	K10	PVDiaN	7	2.38	3.5	M 2.5
	02 07 897	RDPX 0702 M0T	P25	PVGO	7	2.38	3.5	M 2.5



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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							54	
							54	
							54	
							54	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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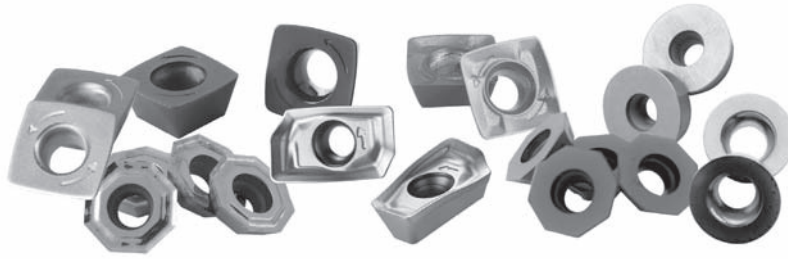


INDEXABLE ROUND INSERTS

r 5

Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw	
RDHX									
	02 10 835	RDHX 1003 M0T	HSC 05	PVTi	10	3.18	5	M 3.5	
	02 10 837	RDMX 1003 M0T	HSC 05	PVFN	10	3.18	5	M 3.5	
	02 10 840	RDHX 1003 M0T	P40	PVTi	10	3.18	5	M 3.5	
	02 10 842	RDEX 1003 M0T	P40	PVSR	10	3.18	5	M 3.5	
	02 10 844	RDHX 1003 M0T	P40	PVML	10	3.18	5	M 3.5	
	02 10 850	RDHX 1003 M0T	P25	PVTi	10	3.18	5	M 3.5	
	02 10 860	RDHX 1003 M0T	K10	PVTi	10	3.18	5	M 3.5	
	02 10 892	RDHX 1003 M0T	CBN for steel			10	3.18	5	M 3.5
RDHX concave moulding									
	02 10 831P	RDHX 1003 M0T	K10	polished	10	3.18	5	M 3.5	
	02 10 848	RDMX 1003 M0T	P40	PVGO	10	3.18	5	M 3.5	
	02 10 880	RDHX 1003 M0T	K10	PVTi	10	3.18	5	M 3.5	
	02 10 880 D	RDHX 1003 M0T	K10	PVDiaN	10	3.18	5	M 3.5	
	02 10 897	RDPX 1003 M0T	P25	PVGO	10	3.18	5	M 3.5	
REHX									
	02 10 834	REHX 1003 M0T	HSC 20	PVTi	10	3.18	5	M 3.0	
	02 10 835K	REHX 1003 M0T	HSC 05	PVTi	10	3.18	5	M 3.0	
	02 10 841	REHX 1003 M0T	P40	PVTi	10	3.18	5	M 3.0	
	02 10 895	REHX 1003 M0T	P40	PVGM	10	3.18	5	M 3.0	



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steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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	▽		▽	▽	▽	▽	56	✓	✗	✗
	▽		▽	▽	▽	▽	56	✓	✗	✗
	▽			▽		▽	56	✓	✗	✗
	▽			▽		▽	56	✓	✗	✗
	▽			▽		▽	56	✓	✗	✗
	▽	▽	▽	▽		▽	56	✓	✗	✗
	▽	▽	▽	▽		▽	56	✓	✗	✗
						▽	56	✓	NEW	✗

				▽			56	✓	✗	✗
	▽			▽			56	✓	✗	✗
		▽	▽		▽		56	✓	✗	✗
					▽		56	✓	✗	✗
		▽	▽				56	✓	NEW	✗

	▽	▽					62	✓	✗	✗
	▽		▽	▽	▽	▽	62	✓	✗	✗
	▽						62	✓	✗	✗
	▽	▽	▽				62	✓	✗	✗

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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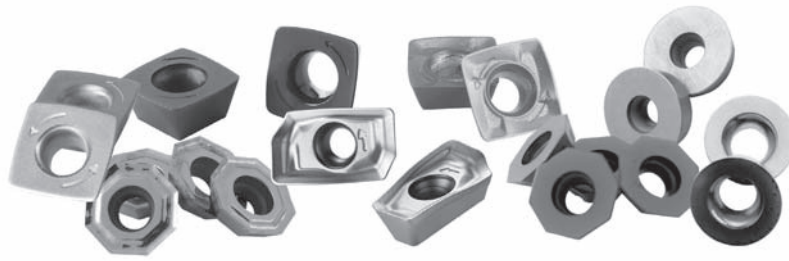


INDEXABLE ROUND INSERTS

r 5

Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw	
RPHN (CBN)									
	02 10 092	RPHN 1003 M0	CBN for steel		10	3.18	5		
	02 10 093	RPHN 1003 M0	CBN for cast iron		10	3.18	5		



◀ 2/2

steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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						64	<input checked="" type="checkbox"/>

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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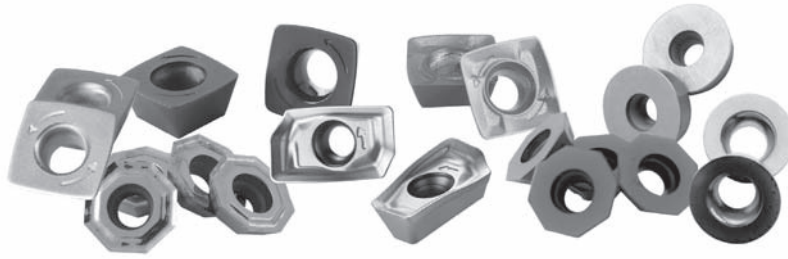
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INDEXABLE ROUND INSERTS

r 6

Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
RDHX									
	03 12 835K	RDHX 12T3 M0T	HSC 05	PVTi		12	3.97	6	M 3.5
	03 12 837K	RDMX 12T3 M0T	HSC 05	PVFN		12	3.97	6	M 3.5
	03 12 840K	RDHX 12T3 M0T	P40	PVTi		12	3.97	6	M 3.5
	03 12 842K	RDEX 12T3 M0T	P40	PVSR		12	3.97	6	M 3.5
	03 12 844K	RDHX 12T3 M0T	P40	PVML		12	3.97	6	M 3.5
	03 12 850K	RDHX 12T3 M0T	P25	PVTi		12	3.97	6	M 3.5
	03 12 860K	RDHX 12T3 M0T	K10	PVTi		12	3.97	6	M 3.5
	03 12 870K	RDHX 12T3 M0T	cermet	PVTi		12	3.97	6	M 3.5
RDHX concave moulding									
	03 12 831P	RDHX 12T3 M0T	K10	polished		12	3.97	6	M 3.5
	03 12 848K	RDMX 12T3 M0T	P40	PVGO		12	3.97	6	M 3.5
	03 12 880	RDHX 12T3 M0T	K10	PVTi		12	3.97	6	M 3.5
	03 12 880 D	RDHX 12T3 M0T	K10	PVDiaN		12	3.97	6	M 3.5
	03 12 897K	RDPX 12T3 M0T	P25	PVGO		12	3.97	6	M 3.5
REHX									
	03 12 834K	REHX 12T3 M0T	HSC 20	PVTi		12	3.97	6	M 3.5
	03 12 841K	REHX 12T3 M0T	P40	PVTi		12	3.97	6	M 3.5
	03 12 895K	REHX 12T3 M0T	P40	PVGM		12	3.97	6	M 3.5



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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							66	
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							66	

							70	
							70	
							70	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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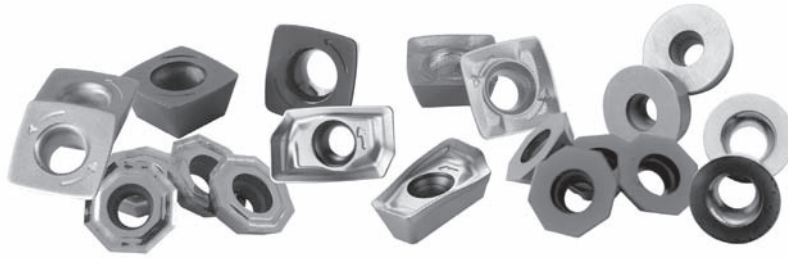
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INDEXABLE ROUND INSERTS

r 8

Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
RDHX									
	04 16 835	RDHX 1604 M0T	HSC 05	PVTi		16	4.76	8	M 4.5
	04 16 840	RDHX 1604 M0T	P40	PVTi		16	4.76	8	M 4.5
	04 16 842	RDEX 1604 M0T	P40	PVSR		16	4.76	8	M 4.5
	04 16 844	RDHX 1604 M0T	P40	PVML		16	4.76	8	M 4.5
	04 16 850	RDHX 1604 M0T	P25	PVTi		16	4.76	8	M 4.5
	04 16 860	RDHX 1604 M0T	K10	PVTi		16	4.76	8	M 4.5
RDHX concave moulding									
	04 16 831P	RDHX 1604 M0T	K10	polished		16	4.76	8	M 4.5
	04 16 848	RDMX 1604 M0T	P40	PVGO		16	4.76	8	M 4.5
	04 16 880	RDHX 1604 M0T	K10	PVTi		16	4.76	8	M 4.5
	04 16 897	RDPX 1604 M0T	P25	PVGO		16	4.76	8	M 4.5
REHX									
	04 16 834	REHX 1604 M0T	HSC 20	PVTi		16	4.76	8	M 4.5
	04 16 841	REHX 1604 M0T	P25	PVTi		16	4.76	8	M 4.5
	04 16 895	REHX 1604 M0T	P40	PVGM		16	4.76	8	M 4.5



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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							72	
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							72	
							72	

							72	
							72	
							72	
							72	

							76	
							76	
							76	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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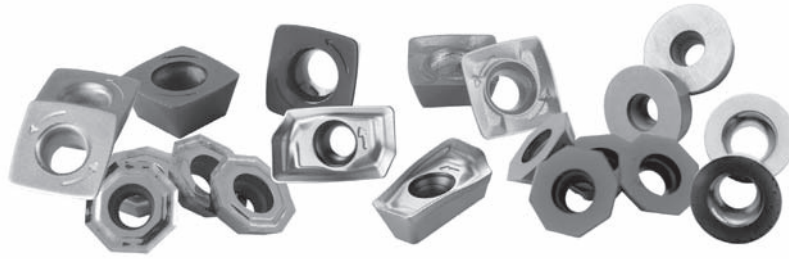
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INDEXABLE ROUND INSERTS

r 10

Indexable inserts									
	catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw	
RDHX									
	06 20 835	RDMX 2006 M0T	HSC 05	PVTi	20	6	10	M 4.5	
	06 20 840	RDMX 2006 M0T	P40	PVTi	20	6	10	M 4.5	
	06 20 844	RDMX 2006 M0T	P40	PVML	20	6	10	M 4.5	
	06 20 850	RDMX 2006 M0T	P25	PVTi	20	6	10	M 4.5	
	06 20 860	RDMX 2006 M0T	K10	PVTi	20	6	10	M 4.5	
RDHX concave moulding									
	06 20 831P	RDHT 2006 M0T	K10	polished	20	6	10	M 4.5	
	06 20 880	RDHT 2006 M0T	K10	PVTi	20	6	10	M 4.5	
	06 20 880 D	RDHT 2006 M0T	K10	PVDiaN	20	6	10	M 4.5	
RFHX									
	06 20 843	RFMX 2006 M0T	P40	PVML	20	6	10	M 4.5	



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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	▽		▽	▽	▽	▽	78	✓
	▽						78	✓
	▽			▽			78	?
	▽			▽			78	✓
	▽	▽	▽	▽			78	✓

					▽		78	✓
		▽	▽		▽		78	✓
					▽		78	?

	▽	▽	▽				80	✓

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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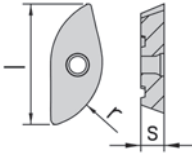
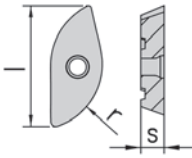
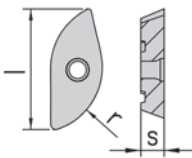
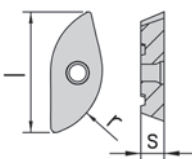
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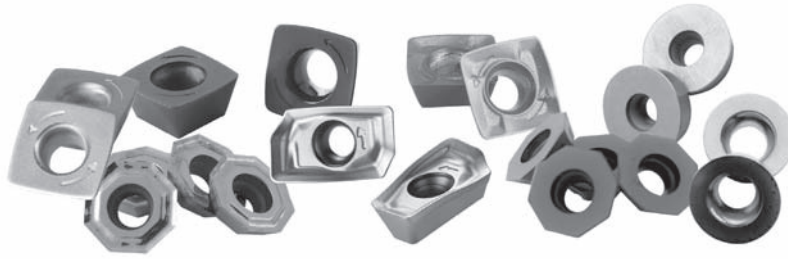
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BALL NOSE INDEXABLE INSERTS FOR WAVEWORX®

r 8 | r 10 | r 12.5 | r 16



Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw
r 8									
	03 16 850		P25	PVML	15.6	3.18	8	M 2.5	
r 10									
	04 20 850		P25	PVML	19.6	4.4	10	M 3.0	
r 12.5									
	05 25 850		P25	PVML	24.5	5	12.5	M 4.0	
r 16									
	06 32 850		P25	PVML	30.7	6.3	16	M 4.0	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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	▽					81	✓

	▽					82	✓

	▽					83	✓

	▽					84	✓

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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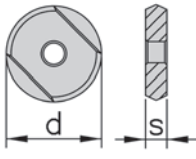
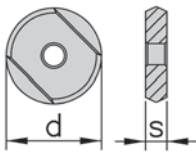
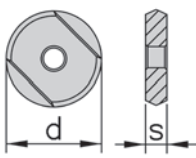
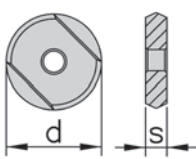
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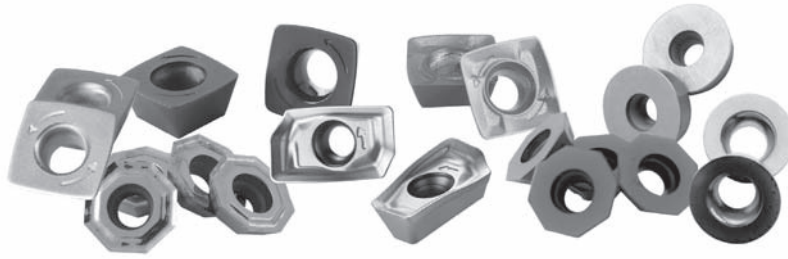
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INDEXABLE ROUND INSERTS WITH 4 CUTTING EDGES

r 5 | r 6 | r 8 | r 10

Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
r 5									
	10 10 860	ROHX 1002	K05	PVTi	10	2.5	5	M 3.5	
r 6									
	10 12 860	ROHX 1203	K05	PVTi	12	3	6	M 4.0	
r 8									
	10 16 860	ROHX 16T3	K05	PVTi	16	4	8	M 5.0	
r 10									
	10 20 860	ROHX 2004	K05	PVTi	20	5	10	M 5.0	



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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	▼	▼	▼	▼	▼	▼	85	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

	▼	▼	▼	▼	▼	▼	86	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

	▼	▼	▼	▼	▼	▼	87	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

	▼	▼	▼	▼	▼	▼	88	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

major application
minor application

▼ roughing
◄ roughing

▼ pre-finishing
◄ pre-finishing

▼ finishing
◄ finishing

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BALL NOSE INDEXABLE INSERTS FOR UNIWORX®

r 4 | r 5 | r 6 | r 8 | r 10



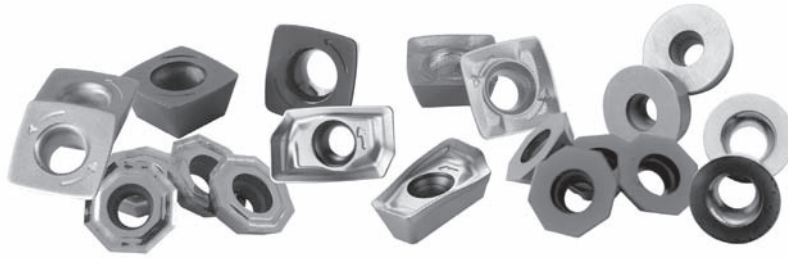
Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
r 4									
	08 835 V	ROHX 08T1	HSC 05	PVTi	8	2	4	M 3.0	
	08 836 V	ROHX 08T1	HSC 05	PVTiH	8	2	4	M 3.0	
	08 840 V	ROHX 08T1	P40	PVTi	8	2	4	M 3.0	
r 5									
	10 835 V	ROHX 10T2	HSC 05	PVTi	10	2.75	5	M 3.5	
	10 836 V	ROHX 10T2	HSC 05	PVTiH	10	2.75	5	M 3.5	
	10 840 V	ROHX 10T2	P40	PVTi	10	2.75	5	M 3.5	
r 6									
	12 835 V	ROHX 12XX	HSC 05	PVTi	12	3.3	6	M 4.0	
	12 836 V	ROHX 12XX	HSC 05	PVTiH	12	3.3	6	M 4.0	
	12 840 V	ROHX 12XX	P40	PVTi	12	3.3	6	M 4.0	
r 8									
	16 835 V	ROHX 16T3	HSC 05	PVTi	16	4	8	M 5.0	
	16 836 V	ROHX 16T3	HSC 05	PVTiH	16	4	8	M 5.0	
	16 840 V	ROHX 16T3	P40	PVTi	16	4	8	M 5.0	

latest items!

available as long as stock lasts

on request

stock item, subject to confirmation



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steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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							90	
							90	
							90	

							92	
							92	
							92	

							94	
							94	
							94	

							96	
							96	
							96	

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major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

Service

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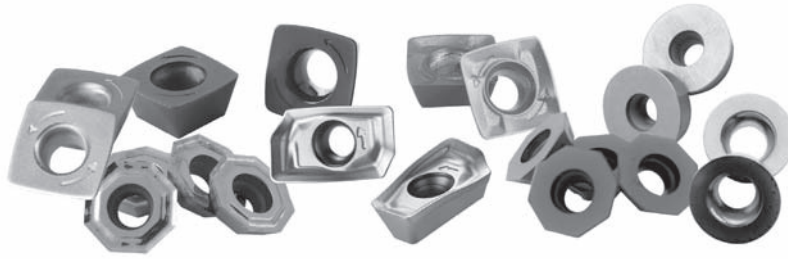
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BALL NOSE INDEXABLE INSERTS FOR UNIWORX®

r 4 | r 5 | r 6 | r 8 | r 10



Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
r 10									
	20 835 V	ROHX 20XX	HSC 05	PVTi	20	5	10	M 5.0	
	20 836 V	ROHX 20XX	HSC 05	PVTiH	20	5	10	M 5.0	
	20 840 V	ROHX 20XX	P40	PVTi	20	5	10	M 5.0	



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steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
-------	-------------------------	-----------------	-----------	-----------------------	----------------	----------------	----------

							98		
							98		
							98		

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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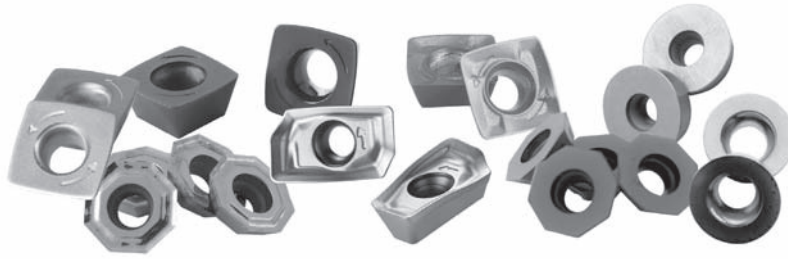
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INDEXABLE TORIC INSERTS FOR UNIWORX®

r 3 | r 4 | r 5 | r 7



Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	d	s	r	Torx Screw
r 3									
	08 093 V R3	ROHX 08T1	CBN for cast iron			8	2	3	M 3.0
	08 835 V R3	ROHX 08T1	HSC 05	PVTi		8	2	3	M 3.0
	08 836 V R3	ROHX 08T1	HSC 05	PVTiH		8	2	3	M 3.0
r 4									
	10 093 V R4	ROHX 10T2	CBN for cast iron			10	2.75	4	M 3.5
	10 835 V R4	ROHX 10T2	HSC 05	PVTi		10	2.75	4	M 3.5
	10 836 V R4	ROHX 10T2	HSC 05	PVTiH		10	2.75	4	M 3.5
r 5									
	12 093 V R5	ROHX 12XX	CBN for cast iron			12	3.3	5	M 4.0
	12 835 V R5	ROHX 12XX	HSC 05	PVTi		12	3.3	5	M 4.0
	12 836 V R5	ROHX 12XX	HSC 05	PVTiH		12	3.3	5	M 4.0
r 7									
	16 093 V R7	ROHX 16T3	CBN for cast iron			16	4	7	M 5.0
	16 835 V R7	ROHX 16T3	HSC 05	PVTi		16	4	7	M 5.0
	16 836 V R7	ROHX 16T3	HSC 05	PVTiH		16	4	7	M 5.0



steel	high-temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened steel	bodies on page	features
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				▽			90	?
▽		▽	▽	▽	▽	▽	90	△
▽		▽	▽	▽	▽	▽	90	△

				▽			92	?
▽		▽	▽	▽	▽	▽	92	△
▽		▽	▽	▽	▽	▽	92	△

				▽			94	?
▽		▽	▽	▽	▽	▽	94	✓
▽		▽	▽	▽	▽	▽	94	✓

				▽			96	?
▽		▽	▽	▽	▽	▽	96	✓
▽		▽	▽	▽	▽	▽	96	✓

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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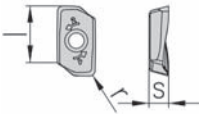
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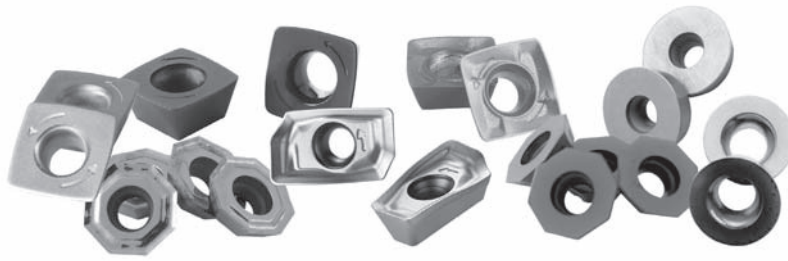
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SLOTWORX®-INDEXABLE INSERTS

size S



Indexable inserts									
	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw	
Size S r 0.8									
	02 71 840 R08	XOMX 060208	P40	PVML	6.9	2.45	0.8	M 1.8	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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							100	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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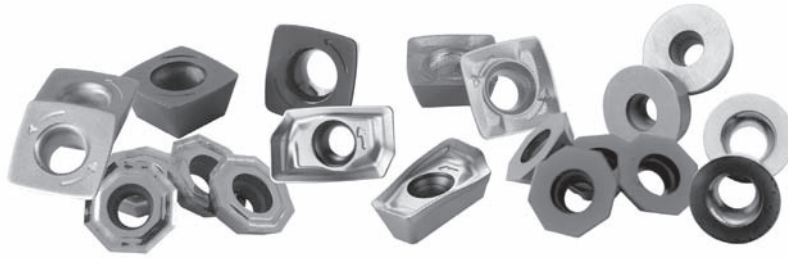


SLOTWORX®-INDEXABLE INSERTS

size M

Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw	
Size M r 1									
	04 67 820	XDHT 10 T3 10	K10	polished	10	3.58	1	M 2.5	
	04 67 837	XDMT 10 T3 10	HSC 05	PVFN	10	3.58	1	M 2.5	
	04 67 844	XDHT 10 T3 10	P40	PVGO	10	3.58	1	M 2.5	
	04 67 848	XDMT 10 T3 10	P40	PVGO	10	3.58	1	M 2.5	
	04 67 860	XDHT 10 T3 10	K10	PVTi	10	3.58	1	M 2.5	
	04 67 860 D	XDHT 10 T3 10	K10	PVDiaN	10	3.58	1	M 2.5	
	04 67 896	XDMT 10 T3 10	M40	PVST	10	3.58	1	M 2.5	
size M r 2									
	04 67 820 R20	XDHT 10T320	K10	polished	10	3.58	2	M 2.5	
size M r 3									
	04 67 820 R30	XDHT 10T330	K10	polished	10	3.58	3	M 2.5	
size M r 4									
	04 67 820 R40	XDHT 10T340	K10	polished	10	3.58	4	M 2.5	



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steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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				▽		102	☑ (NF) 🔥
▽				▽	▽	102	☑ NEW 🔥
▽	▽	▽	▽	▽		102	☑ NEW 🔥
▽	▽	▽	▽			102	☑ 🔥
	▽			▽	▽	102	☑ NEW 🔥
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▽	▽	▽				102	☑ NEW 🔥

NEW

				▽		102	☑ NEW (NF) 🔥

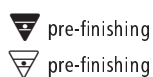
NEW

				▽		104	☑ NEW (NF) 🔥

NEW

				▽		104	☑ NEW (NF) 🔥

major application
minor application



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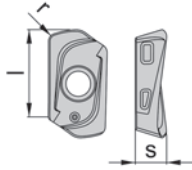
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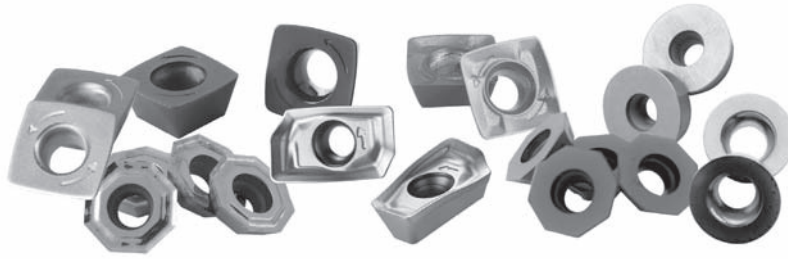
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SLOTWORX®-INDEXABLE INSERTS

size M

Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Toxx Screw
size M HF		04 67 848 HF	XDMT 10 T3 TR	P40	PVGO	10	3.58	1.4	M 2.5
		04 67 862 HF	XDMT 10 T3 TR	K10	PVGP	10	3.58	1.4	M 2.5



◀ 2/2

steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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NEW

						102	<input checked="" type="checkbox"/> NEW
						102	<input checked="" type="checkbox"/> NEW

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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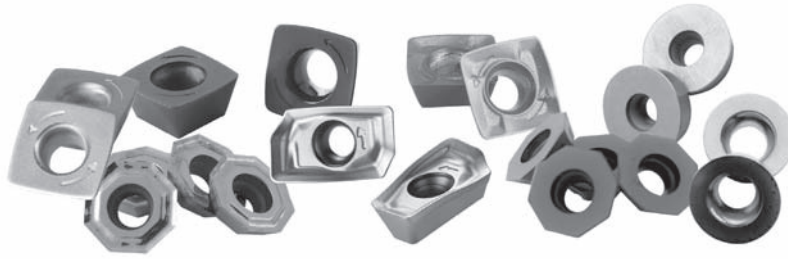
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SLOTWORX®-INDEXABLE INSERTS

size L

Indexable inserts	catalogue no.	DIN Specification	Carbide Grade	Coating	Torx Screw				
					l	s	r		
size L r 1									
	05 68 848	XDMT 155210	P40	PVGO	15	5.2	1	M 3.5	
	05 68 896	XDMT 155210	M40	PVST	15	5.2	1	M 3.5	
size L r 3									
	05 68 820 R30	XDHT 155230	K10	polished	15	5.2	3	M 3.5	
size L r 4									
	05 68 820 R40	XDHT 155240	K10	polished	15	5.2	4	M 3.5	
size L r 5									
	05 68 820 R50	XDHT 155250	K10	polished	15	5.2	5	M 3.5	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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NEW

							106	<input checked="" type="checkbox"/> NEW
							106	<input checked="" type="checkbox"/> NEW

NEW

							106	<input checked="" type="checkbox"/> NEW (NF)
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NEW

							108	<input checked="" type="checkbox"/> NEW (NF)
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NEW

							108	<input checked="" type="checkbox"/> NEW (NF)
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major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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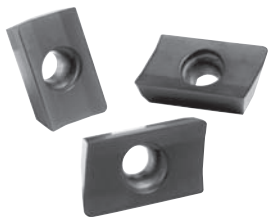
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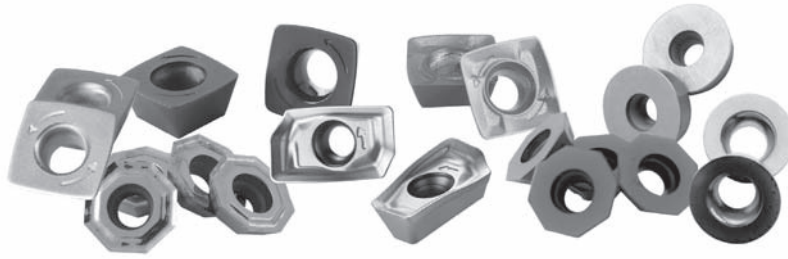
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RECTANGULAR INDEXABLE INSERTS

ADEW | LDLX | CDHT



Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw
ADEW r 0.8									
	02 78 835	ADEW 0902 08TR	HSC 05	PVTi	9.52	2.38	0.8	M 2.5	
	02 78 850	ADEW 0902 08TR	P25	PVTi	9.52	2.38	0.8	M 2.5	
	02 78 860 D	ADEW 0902 08TR	K10	PVDiaN	9.52	2.38	0.8	M 2.5	
LDLX r 0.4									
	02 77 850	LDLX 06T2 04	P25	PVTi	8	2.8	0.4	M 2.5	
	02 77 860	LDLX 06T2 04	K10	PVTi	8	2.8	0.4	M 2.5	
	02 77 860 D	LDLX 06T2 04	K10	PVDiaN	8	2.8	0.4	M 2.5	
CBHT r 0.8									
	03 78 835	CDHT 0903 08	HSC 05	PVTi	9.3	2.98	0.8	M 2.5	
	03 78 840	CDHT 0903 08	P40	PVTi	9.3	2.98	0.8	M 2.5	
	03 78 850	CDHT 0903 08	P25	PVTi	9.3	2.98	0.8	M 2.5	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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						110	
						110	
						110	

						111	
						111	
						111	

						112	
						112	
						112	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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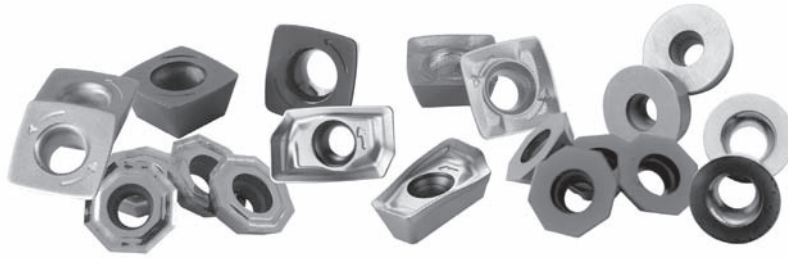
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OCTAGONAL-, SQUARE- AND RHOMBIC INDEXABLE INSERTS

OFMW | SEEW | XDHW | XDHT



Indexable inserts	catalogue no.	DIN Specification	Carbide Grade	Coating				Torx Screw
					l	s	r	
XDHW r 1								
	02 79 835	XDHW 0602 10	HSC 05	PVTi	6.5	2.38	1	M 2.5
	02 79 892	XDHW 0602 10	CBN for steel		6.5	2.38	1	M 2.5
	02 79 894	XDHW 0602 10	PCD		6.5	2.38	1	M 2.5
XDHT r 1								
	02 79 831P	XDHT 0602 10	K10	polished	6.5	2.38	1	M 2.5
	02 79 880	XDHT 0602 10	K10	PVTi	6.5	2.38	1	M 2.5
	02 79 880 D	XDHW 0602 10	K10	PVDiaN	6.5	2.38	1	M 2.5
XDHW r 2								
	02 79 835 R2	XDHW 0602 20	HSC 05	PVTi	6.5	2.38	2	M 2.5
OFMW/OFET for Baseworx®								
	03 88 831P	OFET 05T3 05SN	K10	polished	-	3.77	-	M 4.0
	03 88 840	OFMW 05T3 05SN	P40	PVTi	-	3.77	-	M 4.0



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steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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	▽		▽	▽		113	✓
						113	✓ NEW
				▽		113	✓ NEW

				▽		113	✓ (NF)
				▽		113	✓ (NF)
				▽		113	✓ NEW (NF)

	▽		▽	▽		115	✓

				▽		116	✓ (NF)
	▽		▽	▽		116	✓

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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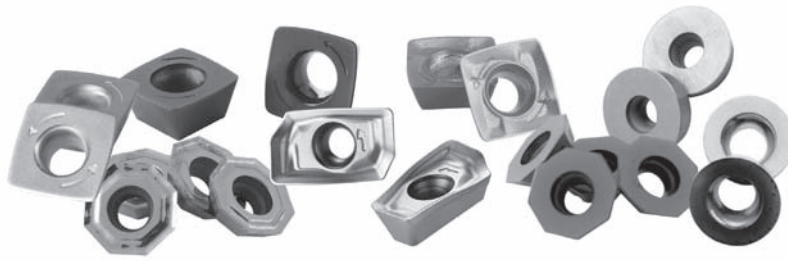
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OCTAGONAL-, SQUARE- AND RHOMBIC INDEXABLE INSERTS

OFMW | SEEW | XDHW | XDHT



Indexable inserts									
	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw	
SEEW									
	03 09 850	SEEW 09 T3 AF	P25	PVTi	9.52	3.5	-	M 3.0	



◀ 2/2

steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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	▽			▽	▽		118	✔ ✖

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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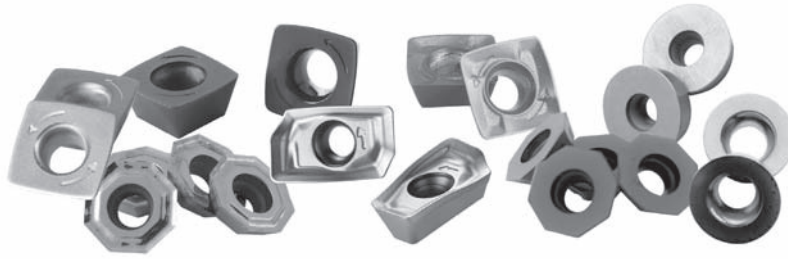


INDEXABLE V-INSERTS

r 1 | r 3

Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw	
VDGT r 1									
	02 11 820	VDGT 11T2 10	K10	polished	9	2.78	1	M 2.5	
	02 11 860	VDGT 11T2 10	K10	PVTi	9	2.78	1	M 2.5	
	02 11 860 D	VDGT 11T2 10	K10	PVDiaN	9	2.78	1	M 2.5	
VCGT r 3									
	05 22 820	VCGT 2205 30	K10	polished	16	5.56	3	M 4.5	
	05 22 860	VCGT 2205 30	K10	PVTi	16	5.56	3	M 4.5	
	05 22 860 D	VCGT 2205 30	K10	PVDiaN	16	5.56	3	M 4.5	

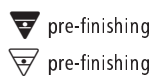


steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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					▽		119	☑ (NF) 🔥
					▽		119	☑ (NF) 🔥
					▽		119	☑ (NF) 🔥

					▽		122	☑ (NF) 🔥
					▽		122	☑ (NF) 🔥
					▽		122	☑ (NF) 🔥

major application
minor application



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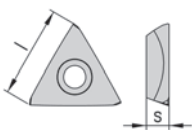
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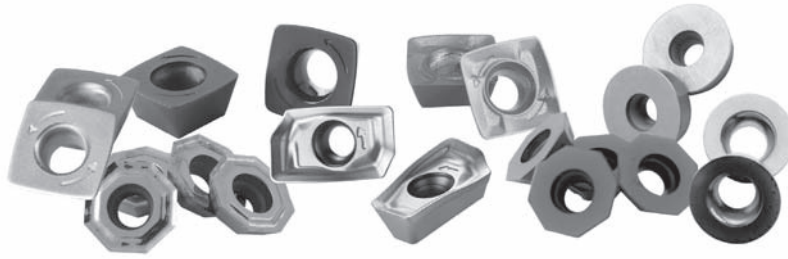
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TRIANGULAR INSERTS

TEHX for Mirroworx®

Indexable inserts									
	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw	
TEHX									
	04 84 835	TEHX 16T3 ZF	HSC 05	PVTi	14.32	4	-	M 3.5	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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	▽	▽	▽	▽	▽	▽	124	☑

major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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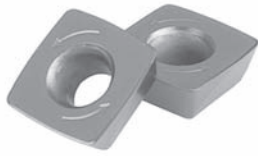
Customized Products

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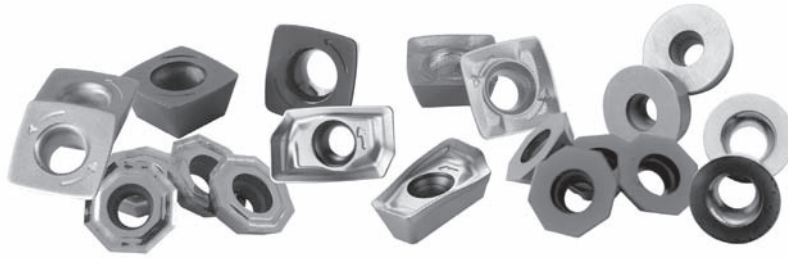
QUADWORX®-SQUARE INDEXABLE INSERTS

Quadworx® size S | M | L



Indexable inserts

	catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Toxx Screw	
size S									
	02 47 837	SDMX 07 02 05 SN	HSC 05	PVTi	7	2.38	0.5	M 2.5	
	02 47 842	SDMX 07 02 05 SN	P40	PVTi	7	2.38	0.5	M 2.5	
size S with concave moulding									
	02 47 896	SDMT 07 02 05 SN	M40	PVST	7	2.38	0.5	M 2.5	
size M									
	03 48 842	SDMX 09 T3 07 SN	P40	PVTi	9	3.5	0.7	M 3.0	
	03 48 846	SDMX 09 T3 07 SN	P40	PVGO	9	3.5	0.7	M 3.0	
	03 48 852	SDMX 09 T3 07 SN	P25	PVTi	9	3.5	0.7	M 3.0	
	03 48 860	SDHX 09 T3 07 SN	K10	PVTi	9	3.5	0.7	M 3.0	
size M with concave moulding									
	03 48 896	SDMT 09 T3 07 SN	M40	PVST	9	3.5	0.7	M 3.0	
size L									
	04 49 842	SDMX100510	P40	PVTi	10	5	1	M 4.0	
	04 49 846	SDMX100510	P40	PVGO	10	5	1	M 4.0	
	04 49 852	SDMX100510	P25	PVTi	10	5	1	M 4.0	
	04 49 860	SDHX100510	K10	PVTi	10	5	1	M 4.0	



1/2 ▶

steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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NEW

						126	<input checked="" type="checkbox"/> NEW
						126	<input checked="" type="checkbox"/> NEW

NEW

						126	<input checked="" type="checkbox"/> NEW

NEW

						128	<input checked="" type="checkbox"/> NEW
						128	<input checked="" type="checkbox"/> NEW
						128	<input checked="" type="checkbox"/> NEW
						128	<input checked="" type="checkbox"/> NEW

NEW

						128	<input checked="" type="checkbox"/> NEW

NEW

						130	<input checked="" type="checkbox"/> NEW
						130	<input checked="" type="checkbox"/> NEW
						130	<input checked="" type="checkbox"/> NEW
						130	<input checked="" type="checkbox"/> NEW

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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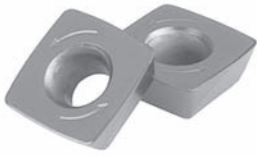
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NEW

QUADWORX®-SQUARE INDEXABLE INSERTS

Quadworx® size S | M | L



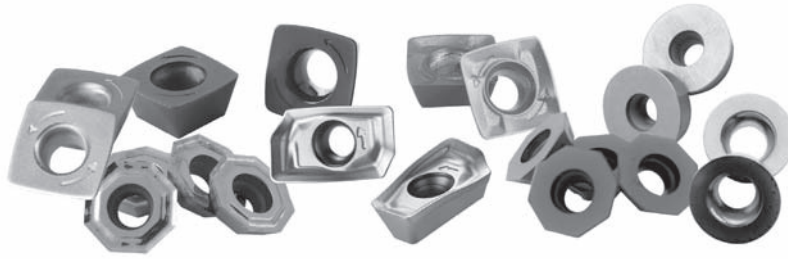
Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw
size L with concave moulding		04 49 896	SDMT 100510	M40	PVST	10	5	1	M 4.0

latest items!

available as long as stock lasts

on request

stock item, subject to confirmation



◀ 2/2

steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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NEW

							130	

major application
minor application

roughing
 roughing

pre-finishing
 pre-finishing

finishing
 finishing

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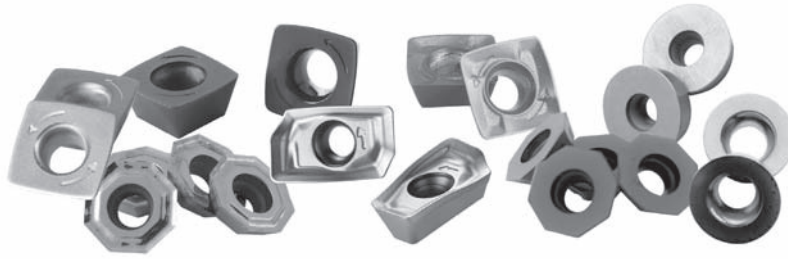
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TRIGAWORX®-TRIANGULAR INDEXABLE INSERTS

Trigaworx® size S | M | L



Indexable inserts		catalogue no.	DIN Specification	Carbide Grade	Coating	l	s	r	Torx Screw
size S									
	02 72 835	WDHX 0702 05	HSC 05	PVTi	7	2.38	-	M 2.5	
	02 72 840	WDHX 0702 05	P40	PVTi	7	2.38	-	M 2.5	
size M									
	03 73 835	WDHX 1003 10	HSC 05	PVTi	10.3	3.4	-	M 3.0	
	03 73 840	WDHX 1003 10	P40	PVTi	10.3	3.4	-	M 3.0	
	03 73 850	WDHX 1003 10	P25	PVTi	10.3	3.4	-	M 3.0	
size L									
	04 74 840	WDHX 1404 20	P40	PVTi	14.3	4.76	-	M 4.5	



steel	high temperature alloys	stainless steel	cast iron	non-ferrous materials	hardened materials	bodies on page	features
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	▽					132	☑ ⚡ ⚙
	▽					132	☑ ⚡ 🔥

	▽					134	☑ ⚡ ⚙
	▽					134	☑ ⚡ 🔥
	▽					134	⚠ ⚡ ⚙

	▽					136	☑ ⚡ 🔥
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major application
minor application

▽ roughing
▽ roughing

▽ pre-finishing
▽ pre-finishing

▽ finishing
▽ finishing

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